PLANNING INTERFACE

Raw Material Planning Monthly/ Daily Plan Raw Material Composition, Heat /Element Balance



RAW MATERIAL SCRAP



REJECTED CASTING +





TECHNICAL DELIVERY CONDITIONS





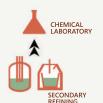
Master Data **Process Route** Inspection Testing and Sampling Setup



MELTING



SCHEDULING & MODELLING





Charge Mix Unit Wise Scheduling Process steps-operator guidance Process models



FERRO ALLOY ADDITIONS



EQUIPMENT MANAGEMENT



Ladle Management
Lining Management
Mould Roll Management
Ladle Tracking/ Yard
Management
Inventory/ Store Management



FINISHED





REPORTING





INTERFACE TO EXTERNAL

SYSTEMS

ERP Systems Laboratory equipment Marking Tagging & Tying equipment



MINIMIZE DATA MAXIMISE DE MAXIMISE DE MAXIMISE DE MAXIMISE DE PROFITABILITY





MINIMIZE DATE DATE DE MAXIMISE DE MAXIMISE





MINIMIZE DAY MAXIMISE DAY MAXIMISE PRODUCTIVITY PROFITABILITY









MINIMIZE LOSSES MAXIMISE

MAXIMISE | IMPROVED | PRODUCTIVITY | PROFITABILITY

From : '01/08/2021 17:26:52' To :'04/08/2021 00:00:00'

Income / consumption of ferroalloys in the incoming / outgoing bunker No.:

Bin Feedings									
Start time [hh.mm.ss]	Finish Time [hh.em.ss]	2000	Initial Weight (Kg)	Final Weight[Eg]	Incoming Weight[kg]	Consumption	жув	Drift	Accumilated Drift
01-08-2021									
67147138	37/47/26	- 8	200	10097-76	10099,36	205		- 1	
02-08-2021									
88+87+10	00,07,10	4	300	13927,98	33927,46	200		10	
22143144	25149144	- 4	13805746	9659,412	3425.03	511		- 1	
05:10:34	.05100134	3	9699,632	1941,412	492	200		10	-
87/52334	87/12/04	- 14	9949.652	12283 (29)	2031,394	(100		- 6	
81/44/36	87144714	3	12281,29	19765,94	1817,489	190		10	-
08183334	99149124	1.0	13392,94	LESSEN-ST.	276,5478	790		-	
09/45/07	409-61-017	3	13949,91	13475-93	1809,019	790		10	-
thus	12(10)21	- 1	300	2958,788	1266,794	760		- 1	
12147134	17543134	3	2010-714	3612,269	455, 6727	792		- 41	- 1
12129158	33120100	- 4	2612-261	32210	20339.33	192		- 1	
50,18,66	\$6+38+44	3	33294	11625-76	179,2666	900		10	-
17180128	37109129	1	11423-24	13337,30	558,1191	804		-	
19:04:09	26100100	3	11337,74	10558-71	21,3395	900		10	-
50105166	28102146	- 4	18884.71	10575-61	821,0977	A44			
19127129	19121129	3	18979,91	12710.9	2857,095	300		- 1	
19123138	139321134	(4)	12710-9	12794.99	100,0121	(11)			- 1
23:34:31	23136133		300	11281,04	11289,04	100		107	- 4

